

**POLYKEN<sup>®</sup> 1019, 1019 S, 1019 SY/SPR**

**Product Information**

**Product description:** Polyken<sup>®</sup> liquid adhesive systems are recommended for use with only Polyken<sup>®</sup> coating systems. The liquid adhesive systems consist of butyl based elastomers blended with polymeric resins dissolved in an organic solvent system. They can be used for machine or hand applications and provide excellent adhesion to the pipe substrate and cathodic disbondment resistance.

Liquid adhesive system is recommended primarily for machine application to new pipe surfaces. It promotes high adhesion of the Polyken<sup>®</sup> coatings to the pipe.

**Warning:**  
Polyken<sup>®</sup> liquid adhesive systems are flammable mixtures.

**Caution:**  
Store away from heat source. Read all label instructions prior to use.

**Product selection guide**

	1019	1019 S	1019 SY/SPR
<b>Solvent</b>	Heptane	Heptane	Heptane
<b>Base</b>	Rubber/Resins	Rubber/Resins	Rubber/Resins
<b>Solids %</b>	20	25	13
<b>Viscosity</b>	Thin Syrup	Thin Syrup	Thin Syrup
<b>Flash point</b>	10° F (-12°C)	10° F (-12°C)	10° F (-12°C)
<b>Shelf life</b>	Excellent	Excellent	Excellent
<b>VOC</b>	5.17 lb/gal (0.62 kg/l)	4.85 lb/gal (0.58 kg/l)	5.62 lb/gal (0.67 kg/l)
<b>Weight/gallon</b>	6.50 lb	6.50 lb	6.27 lb
<b>Weight/liter</b>	0.779 kg	0.779 kg	0.751 kg

**Ordering information**

Polyken<sup>®</sup> Liquid Adhesives are available in different container quantities

Quantity	Ordering description
55 Gal or 208.2L	1019 LIQUID ADH 55 GAL-208.2L
5 Gal or 18.9 L	1019 LIQUID ADH 5 GAL-18.9L
1 Gal or 3.8 L	1019 LIQ ADH 1 GAL-3.8L

For other ordering options please contact your Seal For Life representative.

**Information**

<b>Documentation</b>	Extensive information is available on our website. Application instructions and other documentation can be obtained by contacting our offices, from our local distributor or by sending an email to <a href="mailto:info@sealforlife.com">info@sealforlife.com</a>
<b>Certified staff</b>	Application of the described coating system should be carried out by certified personnel.



PART OF THE BERRY PLASTICS ENGINEERED MATERIALS DIVISION

Anodflex<sup>®</sup> – Stopaq<sup>®</sup> – Polyken<sup>®</sup> – Covalence<sup>®</sup> – Powercrete<sup>®</sup>

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