



POLYKEN[®]

Low and No VOC Liquid Adhesive

#1033A, 1039

Polyken[®] Pipeline Coatings

Basic Use

Polyken liquid adhesive systems are recommended for use with only Polyken coating systems. The liquid adhesive systems consist of elastomers blended with polymeric resins dissolved in an organic solvent system. They can be used for machine or hand applications and provide excellent adhesion to the pipe substrate and cathodic disbondment resistance.

Polyken 1033A

The newly reformulated Polyken 1033A is a low VOC liquid adhesive system that complies with federal and state clean air requirements. The 1033A is designed for machine or hand application in environmentally sensitive areas. The 1033A is not only environmentally clean, but also highly effective in protecting against corrosion. It is easy to apply and fast drying. Used in conjunction with the recommended Polyken coating systems, the #1033A will provide the same long-term performance as the other Polyken liquid adhesive systems.

Polyken 1039

This is a zero VOC liquid adhesive system that complies with federal and state clean air requirements. The liquid adhesive is designed for machine or hand application in environmentally sensitive areas. Used in conjunction with the recommended Polyken coating systems, the #1039 will provide the same long-term performance as the other Polyken liquid adhesive systems.

NOTE:

- Properly stored, all Polyken liquid coating systems have a shelf life of 3 years. Please request an Application Specification and storage guideline from Berry Plastics.
- Polyken liquid adhesives systems are FLAMMABLE MIXTURES.
- Store away from heat and use away from fire, flames, sparks, lighted cigarettes, etc. Read all label instructions prior to use.

Product Properties

System Components

Description	#1033A	#1039
Base	Acrylic polymers/Resins	Rubber/Resins
Solvent	Acetone/Toluene	Parachloro-benzotrifluoride
VOC Content lb/gal	1.03 lb/gal	0 (Zero)
VOC Content gr/ltr	123 gr/ltr	0 (Zero)
Total Solids	20%	20%
Weight/Gallon	7.17 lb.	10.3 lb
Weight/Liter	0.859 kg	1.2 kg
Viscosity	Thin Syrup	Thin Syrup
Flash point	-17°C (1°F)	42.8°C (109°F)
Color	Black	Black



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