

FCWS CUT LENGTHS Nov10

PRODUCT DESCRIPTION	SLEEVE LENGTH			CARDBOARD LENGTH			APPLICABLE PRODUCT	Min. Pipe OD mm	Min. Pipe OD in	Max Flange OD mm	Max Flange OD in	CLOSURE SIZE
	nom	min	max	nom	min	max						
	DN200	1190	1180	1200	1150	1140						
DN250	1390	1380	1400	1350	1340	1360	HEPS	273.1	10.750	405	15.945	6
DN300	1570	1560	1580	1530	1520	1540	HEPS	323.9	12.750	460	18.110	6
DN350	1760	1750	1770	1720	1710	1730	HEPS	355.6	14.000	520	20.472	6
DN400	1950	1930	1970	1910	1890	1930	HEPS	406.4	16.000	580	22.835	6
DN450	2140	2120	2160	2100	2080	2120	HEPS	457.2	18.000	640	25.197	6
DN500	2370	2350	2390	2320	2300	2340	HEPS	508.0	20.000	715	28.150	8
DN600	2765	2745	2785	2715	2695	2735	HEPS	609.6	24.000	840	33.071	8
DN700	2985	2965	3005	2935	2915	2955	MEPS	711.2	28.000	910	35.827	8
DN800	3350	3330	3370	3300	3280	3320	MEPS	812.8	32.000	1025	40.354	8
DN900	3670	3650	3690	3620	3600	3640	MEPS	914.4	36.000	1125	44.291	8
DN1000	4080	4060	4100	4030	4010	4050	MEPS	1016.0	40.000	1255	49.409	8
DN1200	4960	4940	4980	4910	4890	4930	MEPS	1219.2	48.000	1530	60.236	8

calculated length = flange circumference + 100 mm overlap + contingency factor